



Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878 Issue date: 12.01.1998 Revision date: 19.01.2023 Supersedes version of: 04.08.2020 Version: 16.0

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form	:	Mixture
Trade name	:	BGA Gel Fluxes IF 8300 series, IF 8300, IF 8300-4, IF 8300-6
UFI	:	G9PA-URF3-T103-41DQ
Product code	:	RP8300*, RP8300-4, RP8300-6
Type of product	:	Mixture

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Main use category	: Industrial use
Industrial/Professional use spec	: Industrial
Use of the substance/mixture	: Rework gel flux
Function or use category	: Welding and soldering products, flux products

Title	Use descriptors
Industrial uses: Uses of substances as such or in preparations* at industrial sites	SU0, PC38
Full text of use descriptors: see section 16	

1.2.2. Uses advised against

No additional information available

1.3. Details of the supplier of the safety data sheet

Supplier Interflux® Electronics nv N.V. Eddastraat, 51 BE– 9042 Gent - BELGIUM – Belgium T +32 9 2514959 reach@interflux.com - www.interflux.com

1.4. Emergency telephone number

Emergency number

: Toll Free:+1-800-424-9300 Local: +1-703-527-3887 (CHEMTREC) (USA-Canada-ASIA) 24hr/day 7days/week Chemical Emergency

Country	Organisation/Company	Address	Emergency number	Comment
Germany	Giftnotruf der Charité - Universitätsmedizin Berlin CBF, Haus VIII (Wirtschaftgebäude), UG	Hindenburgdamm 30 12203	+49 (0) 30 19240	
Germany	Informationszentrale gegen Vergiftungen Klinik und Poliklinik für Allgemeine Pädiatrie, Zentrum für Kinderheilkunde, Universitätsklinikum Bonn	Gebäude 30, ELKI (Eltern- Kind-Zentrum) Venusberg-Campus 1 53127	+49 (0) 228 19 240	



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Country	Organisation/Company	Address	Emergency number	Comment
Germany	Giftnotruf Erfurt Gemeinsames Giftinformationszentrum der Länder Mecklenburg-Vorpommern, Sachsen, Sachsen-Anhalt und Thüringen, c/o HELIOS Klinikum Erfurt	Nordhäuser Straße 74 99089	+49 (0) 361 730 730	
Germany	Vergiftungs-Informations-Zentrale Universitätsklinikum Freiburg, Zentrum für Kinder- und Jugendmedizin	Breisacher Str. 86b 79110	+49 (0) 761 19240	
Germany	Giftinformationszentrum-Nord der Länder Bremen, Hamburg, Niedersachsen und Schleswig-Holstein (GIZ-Nord) Universitätsmedizin Göttingen - Georg- August-Universität	Robert-Koch Straße 40 37075	+49 (0) 551 19240	
Germany	Giftinformationszentrum der Länder Rheinland-Pfalz und Hessen Klinische Toxikologie, Universitätsmedizin der Johannes Gutenberg-Universität Mainz	Langenbeckstraße 1 Gebäude 601 55131	+49 (0) 6131 19240	
Germany	Giftnotruf München Toxikologische Abteilung der II. Med. Klinik und Poliklinik rechts der Isar der Technischen Universität München	Ismaninger Straße 22 81675	+49 (0) 89 19240	

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]			
Skin corrosion/irritation, Category 2	H315		
Serious eye damage/eye irritation, Category 2	H319		
Skin sensitisation, Category 1	H317		

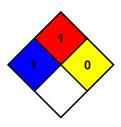
Full text of H- and EUH-statements: see section 16

Adverse physicochemical, human health and environmental effects

No additional information available

Other information

NFPA health hazard	:	1 - Materials that, under emergency conditions, can cause significant irritation.
NFPA fire hazard	:	 Materials that must be preheated before ignition can occur.
NFPA reactivity	:	0 - Material that in themselves are normally stable, even under fire conditions.





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2.2. Label elements	
Labelling according to Regulation (EC) N	lo. 1272/2008 [CLP]
Hazard pictograms (CLP)	
Signal word (CLD)	GHS07
Signal word (CLP) Contains	: Warning : terpineol, mixture of isomers; Thermoplastic resins
Hazard statements (CLP)	: H315 - Causes skin irritation.
	H317 - May cause an allergic skin reaction.
	H319 - Causes serious eye irritation.
Precautionary statements (CLP)	: P261 - Avoid breathing dust/fume/gas/mist/vapours/spray.
	P280 - Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.
	P302+P352 - IF ON SKIN: Wash with plenty of water.
	P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

2.3. Other hazards

Other hazards which do not result in classification	:	This product may become hazardous in use and the information in this data sheet reflects
		the hazards associated with solder operations. During soldering operations: Work under
		local exhaust/ventilation.

This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII Contains no PBT/vPvB substances \geq 0.1% assessed in accordance with REACH Annex XIII

Component		
adipic acid (124-04-9)	This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII	
terpineol, mixture of isomers (8000-41-7)	This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII	
Thermoplastic resins (8050-09-7)	This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII	

The mixture does not contain substance(s) included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at a concentration equal to or greater than 0,1 %

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable



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3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
terpineol, mixture of isomers	CAS N°: 8000-41-7 EC N°: 232-268-1 REACH-no: 01-2119553062-49	15 – 40	Skin Irrit. 2, H315 Eye Irrit. 2, H319
Thermoplastic resins	CAS N°: 8050-09-7 EC N°: 232-475-7 EC Index-No.: 650-015-00-7 REACH-no: 01-2119480418-32	15-20	Skin Sens. 1, H317
adipic acid	CAS N°: 124-04-9 EC N°: 204-673-3 EC Index-No.: 607-144-00-9 REACH-no: 01-2119457561-38	5 – 10	Eye Irrit. 2, H319

Full text of H- and EUH-statements: see section 16

SECTION 4: First aid measures	
4.1. Description of first aid measures	
First aid measures after inhalation	: Respiratory problems: consult a doctor/medical service.
First aid measures after skin contact	: After contact with skin, wash immediately with plenty of warm water and soap.
First aid measures after eye contact	 Rinse immediately with plenty of water. Take victim to an ophthalmologist if irritation persists.
First aid measures after ingestion	: Do NOT induce vomiting. Ingestion is not considered a potential route of exposure. Consult a doctor/medical service if you feel unwell.
4.2. Most important symptoms and effe	ects, both acute and delayed
Symptoms/injuries after inhalation	: Provide local exhaust or general room ventilation to minimize mist and/or vapour concentrations.
Symptoms/effects after skin contact	: Tingling/irritation of the skin.
Symptoms/effects after eye contact	: Irritation of the eye tissue. ON CONTINUOUS EXPOSURE/CONTACT: Redness of the eye tissue.
Symptoms/injuries after ingestion	: AFTER INGESTION OF HIGH QUANTITIES: Gastrointestinal complaints.
Chronic symptoms	: No effects known.
4.3. Indication of any immediate medic	al attention and special treatment needed

No additional information available

SECTION 5: Firefighting measures		
5.1. Extinguishing media		
Suitable extinguishing media Unsuitable extinguishing media	 Water spray. Dry chemical powder. Carbon dioxide. Foam. Water (quick-acting extinguisher, reel); risk of puddle expansion. Water; risk of puddle expansion. 	
5.2. Special hazards arising from the substance or mixture		
Fire hazard	: None.	

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Explosion hazard Reactivity in case of fire	 DIRECT EXPLOSION HAZARD: No data available on direct explosion hazard. INDIRECT EXPLOSION HAZARD: No data available on indirect explosion hazard. On burning: release of (carbon monoxide - carbon dioxide).
5.3. Advice for firefighters	
Precautionary measures fire Protection during firefighting	 This product is not to be used under conditions of poor ventilation. Evacuate area. Heat/fire exposure: self-contained breathing apparatus (EN 136 + EN 137).

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures		
General measures	: Prevent spreading in sewers.	
6.1.1. For non-emergency personnel		
Protective equipment	: Gloves. protective clothing. Protective goggles. Wash hands immediately after handling the product.	
6.1.2. For emergency responders		
Protective equipment	: Refer to section 6.1.1.	
6.2. Environmental precautions		
Do not discharge into drains or the environme	ent. Avoid release to the environment.	
6.3. Methods and material for containment and cleaning up		
Methods for cleaning up	: Clean contaminated surfaces with alcohol or a soap solution. Take up liquid spill into absorbent material, e.g.: dry sand/earth/vermiculite or powdered limestone.	
6.4. Reference to other sections		
No additional information available		
SECTION 7: Handling and storage		
7.1. Precautions for safe handling		
Additional hazards when processed	: Vapours produced during soldering operations.	

Precautions for safe handling : Avoid prolonged and repeated contact with skin. Work under local exhaust/ventilation. Hygiene measures : Always wash hands and face immediately after handling this product, and once again before leaving the workplace.

7.2. Conditions for safe storage, including any incompatibilities

Maximum storage period Storage temperature Heat and ignition sources	 2 year 5 − 35 °C KEEP SUBSTANCE AWAY FROM: Heat sources. Avoid ignition sources.
Storage area	: Store in a cool area. Keep container in a well-ventilated place. Keep out of direct sunlight.

7.3. Specific end use(s)

REACH Disclaimer:

This information is based on current knowledge. Consistency of data in the SDS with CSR is considered, as far as the information is available at the time of compilation (cfr Revision date and Version number).



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SECTION 8: Exposure controls/personal protection

8.1. Control parameters

8.1.1 National occupational exposure and biological limit values

No additional information available

8.1.2. Recommended monitoring procedures

No additional information available

8.1.3. Air contaminants formed

No additional information available

8.1.4. DNEL and PNEC

No additional information available

8.1.5. Control banding

No additional information available

8.2. Exposure controls

8.2.1. Appropriate engineering controls

No additional information available

8.2.2. Personal protection equipment

Personal protective equipment:

Gloves. Safety glasses. Protective clothing.

Personal protective equipment symbol(s):



8.2.2.1. Eye and face protection

Eye protection: Safety glasses with side shields

8.2.2.2. Skin protection

Hand protection:

nitrile rubber gloves. The selected protective gloves must meet the specifications of EU Directive 89/686/EEC and EN 374, derived therefrom. Gloves: Recommended thickness: >0.11mm

Other skin protection

Materials for protective clothing: Good resistance: Nitrile rubber

8.2.2.3. Respiratory protection

Respiratory protection:

By application of the gel there is no overexposure risk. During soldering operations: Local exhaust is needed at source of vapours

8.2.2.4. Thermal hazards

No additional information available

8.2.3. Environmental exposure controls

No additional information available



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SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: gel
Colour	: Light yellow to amber.
Appearance	: Viscous.
Odour	: Mild odour. Sweet odour
Odour threshold	: Not available
Melting point	: Not applicable
Freezing point	: Not available
Boiling point	: Not available
Flammability	: Not available
Explosive limits	: Not available
Lower explosion limit	: Not available
Upper explosion limit	: Not available
Flash point	: 134°C-160°C (TCC)
Auto-ignition temperature	: Not available
Decomposition temperature	: Not available
pH	: 6 (35% Solution)
Viscosity, kinematic	: Not applicable
Solubility	: Water: Insoluble
Partition coefficient n-octanol/water (Log Kow)	: Not available
Vapour pressure	: Not available
Vapour pressure at 50°C	: Not available
Density	: Not available
Relative density	: 1.013g/ml - 1.032g/ml
Relative vapour density at 20°C	: Not available
Particle characteristics	: Not applicable

9.2. Other information

9.2.1. Information with regard to	physical hazard classes
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No additional information available

9.2.2. Other safety characteristics

VOC content $: \leq 47,9 \%$

SECTION 10: Stability and reactivity

10.1. Reactivity

On burning: release of (carbon monoxide - carbon dioxide).

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No additional information available

10.4. Conditions to avoid

All heat sources, including direct sunlight. Temperatures below 5°C.

10.5. Incompatible materials

Keep away from reducing agents/(strong) acids /(strong) bases. Keep away from sparks/open flames.



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10.6. Hazardous decomposition products

No additional information available

Acute toxicity (oral)	: Not classified	
Acute toxicity (dermal)	: Not classified	
Acute toxicity (inhalation)	: Not classified	
adipic acid (124-04-9)		
LD50 oral rat	5560 mg/kg bodyweight (Equivalent or similar to OECD 401, Rat, Male / female, Experimental value, Oral, 14 day(s))	
Thermoplastic resins (8050-09-7)		
LD50 oral rat	> 2000 mg/kg (OECD 423: Acute Oral Toxicity – Acute Toxic Class Method, Rat, Female, Experimental value, Oral, 14 day(s))	
LD50 dermal rat	> 2000 mg/kg bodyweight (OECD 402: Acute Dermal Toxicity, 24 h, Rat, Male / female, Experimental value, Dermal)	
Skin corrosion/irritation	: Causes skin irritation. pH: 6 (35% Solution)	
Serious eye damage/irritation	: Causes serious eye irritation. pH: 6 (35% Solution)	
Respiratory or skin sensitisation	: May cause an allergic skin reaction.	
Germ cell mutagenicity	: Not classified	
Carcinogenicity	: Not classified	
Reproductive toxicity	: Not classified	
STOT-single exposure	: Not classified	
STOT-repeated exposure	: Not classified	
Aspiration hazard	: Not classified	

11.2. Information on other hazards

No additional information available

SECTION 12: Ecological information		
12.1. Toxicity		
Ecology - water	Mild water pollutant (surface water) Slowly biodegradable in water	
Hazardous to the aquatic environment, short–term : (acute)	Not classified	
Hazardous to the aquatic environment, long–term : (chronic)	Not classified	
adipic acid (124-04-9)		
ErC50 algae	59 mg/l (OECD 201: Alga, Growth Inhibition Test, 72 h, Pseudokirchneriella subcapitata, Static system, Fresh water, Experimental value, Nominal concentration)	



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Thermoplastic resins (8050-09-7)	
LC50 - Fish [1]	1,7 mg/l (OECD 203: Fish, Acute Toxicity Test, 96 h, Pimephales promelas, Static system, Fresh water, Experimental value, Nominal concentration)
EC50 72h - Algae [1]	39,6 mg/l (OECD 201: Alga, Growth Inhibition Test, Pseudokirchneriella subcapitata, Static system, Fresh water, Experimental value, Nominal concentration)

12.2. Persistence and degradability

BGA Gel Fluxes IF 8300 series, IF 8300, IF 8300-4, IF 8300-6		
Persistence and degradability	Readily biodegradable in water.	
adipic acid (124-04-9)		
Persistence and degradability	Readily biodegradable in the soil. Readily biodegradable in water.	
Biochemical oxygen demand (BOD)	0,598 g O ₂ /g substance	
Chemical oxygen demand (COD)	1,38 g O ₂ /g substance	
ThOD	1,423 g O ₂ /g substance	
terpineol, mixture of isomers (8000-41-7)		
ThOD	2,9 g O ₂ /g substance	
Thermoplastic resins (8050-09-7)		
Persistence and degradability	Readily biodegradable in water.	
Chemical oxygen demand (COD)	2,6 g O ₂ /g substance	

12.3. Bioaccumulative potential

BGA Gel Fluxes IF 8300 series, IF 8300, IF 8300-4, IF 8300-6		
Bioaccumulative potential	Not bioaccumulative.	
adipic acid (124-04-9)		
BCF - Other aquatic organisms [1]	3,162 (BCFWIN, Calculated value)	
Partition coefficient n-octanol/water (Log Pow)	0,093 (Experimental value, OECD 107: Partition Coefficient (n-octanol/water): Shake Flask Method, 25 °C)	
Bioaccumulative potential	Low potential for bioaccumulation (Log Kow < 4).	
terpineol, mixture of isomers (8000-41-7)		
Partition coefficient n-octanol/water (Log Pow)	2,6	
Bioaccumulative potential	Low potential for bioaccumulation (Log Kow < 4).	
Thermoplastic resins (8050-09-7)		
BCF - Fish [1]	23 – 129 (30 day(s), Oncorhynchus mykiss, Flow-through system, Fresh water, Experimental value)	
Partition coefficient n-octanol/water (Log Pow)	1,9 – 6 (Experimental value, OECD 117: Partition Coefficient (n-octanol/water), HPLC method)	
Bioaccumulative potential	Low potential for bioaccumulation (BCF < 500).	



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12.4. Mobility in soil

BGA Gel Fluxes IF 8300 series, IF 8300, IF 8300-4, IF 8300-6		
Ecology - soil	According to literature, degradable in the soil.	
adipic acid (124-04-9)		
Surface tension	No data available in the literature	
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	0,38 – 1,33 (log Koc, Calculated value)	
Ecology - soil	Highly mobile in soil.	
terpineol, mixture of isomers (8000-41-7)		
Ecology - soil	Highly mobile in soil.	
Thermoplastic resins (8050-09-7)		
Surface tension	78 mN/m (20 °C, EU Method A.5: Surface tension)	
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	0,8759 – 5,37 (log Koc, SRC PCKOCWIN v2.0, QSAR)	
Ecology - soil	Highly mobile in soil.	

12.5. Results of PBT and vPvB assessment

BGA Gel Fluxes IF 8300 series, IF 8300, IF 8300-4, IF 8300-6

This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII

This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII

12.6. Endocrine disrupting properties

No additional information available

12.7. Other adverse effects

No additional information available

SECTION 13: Disposal considerations	
13.1. Waste treatment methods	
Regional legislation (waste) Product/Packaging disposal recommendations	 Disposal must be done according to official regulations. Do not discharge into drains or the environment. Dispose of at authorized waste collection point. Remove waste in accordance with local and/or national regulations. Hazardous waste shall not be mixed together with other waste. Different types of hazardous waste shall not be mixed together if this may entail a risk of pollution or create problems for the further management of the waste. Hazardous waste shall be managed responsibly. All entities that store, transport or handle hazardous waste shall take the necessary measures to prevent risks of pollution or damage to people or animals.
Additional information	: Hazardous waste according to Directive 2008/98/EC, as amended by Regulation (EU) No 1357/2014 and Regulation (EU) No 2017/997.
Ecology - waste materials	: Remove to an authorized incinerator. Do not discharge into the sewer. Do not discharge into surface water.



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EURAL code

: 14 06 03* - other solvents and solvent mixtures 15 01 10* - packaging containing residues of or contaminated by dangerous substances

SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / ADN / RID

14.1. UN number or ID number	
UN-No. (ADR) UN-No. (IMDG) UN-No. (IATA) UN-No. (ADN) UN-No. (RID)	 Not applicable Not applicable Not applicable Not applicable Not applicable
14.2. UN proper shipping name	
Proper Shipping Name (ADR) Proper Shipping Name (IMDG) Proper Shipping Name (IATA) Proper Shipping Name (ADN) Proper Shipping Name (RID)	 Not applicable Not applicable Not applicable Not applicable Not applicable Not applicable
14.3. Transport hazard class(es)	
ADR Transport hazard class(es) (ADR)	: Not applicable
IMDG Transport hazard class(es) (IMDG)	: Not applicable
IATA Transport hazard class(es) (IATA)	: Not applicable
ADN Transport hazard class(es) (ADN)	: Not applicable
RID Transport hazard class(es) (RID)	: Not applicable
14.4. Packing group	
Packing group (ADR) Packing group (IMDG) Packing group (IATA) Packing group (ADN) Packing group (RID)	 Not applicable Not applicable Not applicable Not applicable Not applicable Not applicable
14.5. Environmental hazards	
Dangerous for the environment Marine pollutant Other information	: No : No : Class : not regulated
14.6. Special precautions for user	
Special transport precautions	: Class : not regulated



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SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

EU restriction list (REACH Annex XVII)

Reference code	Applicable on
3(b)	terpineol, mixture of isomers

Contains no substance(s) listed on the REACH Candidate List

Contains no substance(s) listed on REACH Annex XIV (Authorisation List)

Contains no substance(s) listed on the PIC list (Regulation EU 649/2012 concerning the export and import of hazardous chemicals)

Contains no substance(s) listed on the POP list (Regulation EU 2019/1021 on persistent organic pollutants)

Contains no substance(s) listed on the Ozone Depletion list (Regulation EU 1005/2009 on substances that deplete the ozone layer) Contains no substance(s) listed on the Explosives Precursors list (Regulation EU 2019/1148 on the marketing and use of explosives precursors)

: ≤47,9 %

Contains no substance(s) listed on the Drug Precursors list (Regulation EC 273/2004 on the manufacture and the placing on market of certain substances used in the illicit manufacture of narcotic drugs and psychotropic substances)

15.1.2. National regulations

Germany

VOC content

Water hazard class (WGK)	: WGK 2, Significantly hazardous to water (Classification according to AwSV, Annex 1)
Hazardous Incident Ordinance (12. BImSchV)	: Is not subject of the Hazardous Incident Ordinance (12. BImSchV)

15.2. Chemical safety assessment

Chemical safety assessments for substances in this preparation were carried out



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SECTION 16: Other information

Full text of H- and EUH-statements:	
Eye Irrit. 2	Serious eye damage/eye irritation, Category 2
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
Skin Irrit. 2	Skin corrosion/irritation, Category 2
Skin Sens. 1	Skin sensitisation, Category 1

Full text of use descriptors	
PC38	Welding and soldering products, flux products
SUO	Other

Safety Data Sheet (SDS), EU - Interflux

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.

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